

Inactivation efficiency of slightly acidic electrolyzed water against microbes on facility surfaces in a disinfection channel

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Abstract: Slightly acidic electrolyzed water (SAEW, pH 6.0-6.5) is an ideal and environmentally-friendly disinfectant, which was used to prevent and control bacterial infections on farms. This work aims to investigate the inactivation effectiveness of SAEW in inactivating microbes in a disinfection channel. The bactericidal efficiency of SAEW on equipment surfaces was compared to two commercial disinfectants, Kuei A bromide solution (KAS, 5:1000 v/v) and Glutaraldehyde solution (GS, 5:1000 v/v). The disinfection effectiveness of SAEW in inactivating *Salmonella enteritidis* (*S. enteritidis*) on equipment surfaces in the disinfection channel was evaluated, and a model was developed using multiple linear regression analysis. Results indicated that SAEW was significantly ($p < 0.05$) more efficient than KAS and GS on kits and clothing in the disinfection channel at 1 min. The SAEW did not contribute as aggressively to respiratory difficulty as KAS and GS. Maximum reductions of $2.362 \log_{10} \text{CFU/cm}^2$, $2.613 \log_{10} \text{CFU/cm}^2$ and $2.359 \log_{10} \text{CFU/cm}^2$ for *Salmonella enteritidis* were obtained from clothing surfaces, iron materials, and kits treated with SAEW for 2.5 min at a chlorine concentration of 220 mg/L. Moreover, the established model had a good fit-quantified by the determination coefficient R^2 (0.939) and a lack of fit test ($p > 0.05$). In addition, available chlorine concentration (ACC) was an important factor than other factors, and the inactivation efficiency of *Salmonella enteritidis* sprayed by SAEW treatment was different between iron materials, kits and clothing surfaces (iron > kit > clothing).

Keywords: slightly acidic electrolyzed water, disinfection channel, *S. enteritidis*, disinfection, bacterial infection, prevention and control, livestock farm

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1 Introduction

Disinfection is one of the principal strategies which was used to reduce the spread of pathogenic microorganisms, especially in the disinfection channel^[1,2]. The disinfection channel, located at the entrance of farms,

exists to prevent the introduction and spread of infections from foreign personnel and equipment^[3]. Objects such as clothing, iron materials, and drug kits can be easily contaminated by pathogenic microorganisms like *S. enteritidis*, one of the most frequent causes of avian colibacillosis^[4-6]. Poor hygiene has been identified as a

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potential route of transmission for disease^[7-9], and it is imperative to disinfect materials that enter the farm, thus reducing the risk of pathogen contamination. However, potential toxic, corrosive, or volatile problems have arisen from the use of chemical disinfectants^[10,11]. Therefore, it is important to develop an effective disinfectant with high efficacy and little harmful residue.

Slightly acidic electrolyzed water (SAEW) is produced by electrolysis of dilute hydrochloric acid in a chamber without a membrane at a pH of 5.0 to 6.5. The chamber contains a high concentration of hypochlorous acid, which has strong antimicrobial activity against many pathogens^[12,13]. Relative to other disinfectants, SAEW has the extra advantage of reduced corrosion of surfaces. SAEW also minimizes human health and safety issues from Cl₂ off-gassing^[15-17]. It is the most environmentally friendly potential alternative to broad-spectrum microbial decontaminants^[18]. Several studies have demonstrated that SAEW can be used as a disinfectant in the livestock industry^[15,19]. Hao et al.^[20] reported that SAEW with an available chlorine concentration (ACC) of 300 mg/L resulted in a significant ($p<0.05$) reduction in microbes on the walls, railings and floor of swine barns after flushing disinfection. Hao et al.^[21] also indicated that treatment of floors, walls, feed troughs and water pipes with SAEW at ACC of 250 mg/L can significantly ($p<0.05$) reduce bacteria in a layer house. However, little work has been done on the implications of spraying SAEW in the disinfection channel to combat microbes.

The objectives in this study firstly were to compare the bactericidal efficiency of SAEW and two other commercial disinfectants when used on clothing and kit surfaces. The other two disinfectants were Kuei A bromide solution (KAS) and Glutaraldehyde solution (GS), both of which are routinely applied in the disinfection channel. The second purpose was to build a mathematical model of SAEW which can be adopted in inactivating *S. enteritidis* on clothing surfaces, iron materials, and kits in the disinfection channel. The model was built as a function of treatment time and ACC using multivariate regression analysis.

2 Materials and methods

2.1 Experimental disinfection channel

The experiments were performed in a disinfection channel located in the city of Hebei, northeast of China from October to November of 2014. This facility with dimensions of 6.5 m×1 m×3 m (length × width × height) contained two automatic sprayers (droplets: 80-90 μm), an incandescent lamp and a rubber mats. The automatic sprayers and incandescent lamp were both located on the south wall and the rubber mats were laid on the ground. Moreover, the two automatic sprayers connecting with two plastic buckets (50 L) were controlled by a disinfection automatic controller (Saint-fun environment technology Co., Qingdao China), and the height of the two automatic sprayers were both 2 m.

2.2 Bacterial cultures

The strains of *S. enteritidis* (CVCC 2184) used in this work were from the China Veterinary Culture Collection (CVCC, Beijing, China). Stock cultures of pathogen were transferred into tryptic soy broth (TSB, Beijing Land Bridge Technology Company Ltd., Beijing, China) and incubated for 24 h at 35°C. Following incubation, a 10 mL of culture was pooled into a sterile centrifuge tube and centrifugated at 3000 ×g, 4°C for 10 min. The supernatant was decanted, and the pellets were re-suspended in 10 mL of sterilized 0.85% NaCl solution, washed three times and re-suspended in 10 mL of the same solution, to obtain a final cell concentration of about 10⁷ CFU/mL to 10⁸ CFU/mL. The bacterial population in each culture was confirmed by plating 0.1 mL portions of appropriately diluted culture on tryptic soy agar (TSA, Beijing Land Bridge Technology Company Ltd., Beijing, China) plates and incubating the plates at 35°C for 24 h.

2.3 Preparation of disinfectants

Slightly acidic electrolyzed water was produced using a non-membrane generator (Ruiande Biosafety Technology Co., Ltd., Beijing, China) to electrolyzing NaCl (1 g/L) containing HCl (100 μ/L) solution. SAEW with a pH of 6.15-6.50, an oxidation-reduction potential (ORP) of 974 mV to 989 mV, and different ACCs (Table 1) was produced by the SAEW generator. The physicochemical properties of SAEW were measured

before use. The pH and ORP values were measured using a dual scale pH/ORP metre (CON60, Trans-Wiggens, Singapore) with a pH electrode (PE02; range 0.00 to 14.00) and an ORP electrode (ORP06; range -999 to +999 mV). The ACC was determined using a digital chlorine test system (RC-2Z, Kasahara Chemical Instruments Co., Saitama, Japan). The detection range was 0 to 320 mg/L. KAS (Shenyang Shengbao Biological technology Co., LTD., Shenyang, China) and Glutaraldehyde solution (GS, Beijing depot washing disinfection products Co., LTD., Beijing, China) were purchased from commercial suppliers. The solutions were placed into two plastic buckets of the two automatic sprayers before the experiment.

Table 1 Treatment conditions of the sample with kit, iron and clothes

Time/min	ACC/mg L ⁻¹
0.5	63
0.5	108
0.5	140
0.5	200
0.5	220
1	63
1	108
1	140
1	200
1	220
1.5	63
1.5	108
1.5	140
1.5	200
1.5	220
2	63
2	108
2	140
2	200
2	220
2.5	63
2.5	108
2.5	140
2.5	200
2.5	220

2.4 Comparison of the disinfectants

The comparative experiments were performed by 3 breeder (on the farm) clothings and 3 veterinary medicine kits (Jindanduo, Zhengda biological technology Co., LTD., Zhengzhou, China) sprayed with SAEW (ACC, 220 mg/L), KAS (5:1000 v/v) and GS (5:1000 v/v) for 1 min in disinfection channel, respectively. The

colony-forming units (CFU) of microorganisms on the breeder clothing surfaces and veterinary medicine kits were measured before and after sprayed with the three disinfectants (SAEW, KAS and GS), respectively. The sampling methods on the clothing surfaces were same as described above. The percent reduction in microbes was calculated relative to the control using the following Equation (1)^[20]:

$$P = 100(C_c - C_t)/C_c \quad (1)$$

where, P is percent reduction, %; C_c is the survival populations of microbes in the control; C_t is the survival populations of microbes in the treatment.

2.5 Inoculation of the samples

The clothing was obtained from workers in the poultry farm, and the kits made from white cardboard were obtained from the packaging carton of Veterinary medicine (Jindanduo, Zhengda biological technology co., LTD., Zhengzhou, China). In addition, the irons were purchased from a local supermarket in Beijing. All the samples were washed with tap water to remove the soil and then trimmed to approximately 4 cm × 4 cm in size and packed in a polyethylene bag for the experiment. Before inoculation, samples were inactivated in an autoclave (YXQ-LS-18SI, Shanghai Boxun Industrial Co., Ltd., Shanghai, China) and then air-dried under a biosafety hood (DH-920, Beijing East Union Hall Instrument Manufacturing Co., Ltd., Beijing, China) at room temperature for 50 min to remove the water. Each sample was inoculated by spreading 0.1 mL onto the front side region of the prepared culture inoculum with the pipette tip, respectively. Subsequently, all inoculated samples were air-dried under biosafety hood (DH-920, Beijing East Union Hall Instrument Manufacturing Co., Ltd., Beijing, China) for 30 min at room temperature to allow the bacterial attachment. The final concentration of *S. enteritidis* inoculated on the clothing, kits and irons was about 6 log₁₀ CFU/cm² on average. Samples for each treatment were prepared and sampled at least in duplicate.

2.6 Treatment of samples

Inoculated samples were sprayed with prepared disinfectants by two automatic sprayers under different conditions (Table 1). Before spraying, the plastic

buckets were washed by using tap water to remove the former disinfectant. After treatment, moisten sterile swabs with neutralizing agent (0.1% $\text{Na}_2\text{S}_2\text{O}_3$) were used to collect the surface microbes. The sterilized cotton swabs, which had been wiped back and forth for twenty times on the sample surfaces, were immediately transferred into 5 mL neutralizing agent (0.1% $\text{Na}_2\text{S}_2\text{O}_3$) tubes for microbiological analyses. The tubes were shaken on a platform shaker at 1800 r/min (MIR-S100, Sanyo Electric Biomedical Co., Ltd., Osaka, Japan). Surviving bacteria was determined by serial dilutions in sterile 0.1% peptone water and then plated in duplicate (0.1 mL) on tryptic soy agar plates. The plates were incubated at 37 °C for 24 h to counting of colonies. Moreover, un-inoculated samples yielded no colonies on the agar. Two trials with three replicates in each treatment were done.

2.7 Model development and statistical analysis

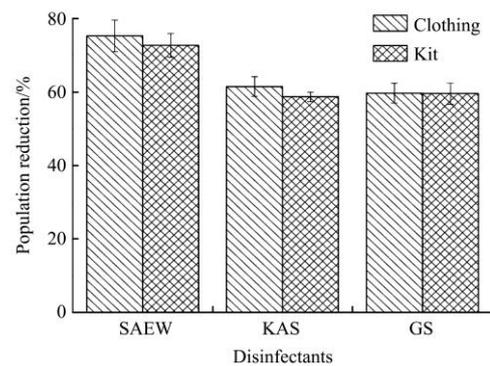
All treatments were replicated three times and results were reported as means. The value was expressed as the log reductions between final load after the treatments and the initial inoculate per sample. Origin (Version 9.0, OriginLab Cor., Hampton, USA) was used for multiple linear regression analysis and to generate the models. The statistical significance and goodness of fit of the models were evaluated using the determination coefficients (R^2), adjust R^2 . The statistical significance of model was determined using the Fisher F -test. The t -test was performed to determine significance of differences between model variables. The statistical significance differences between disinfectants were evaluated using the Duncan's multiple range tests.

3 Results

3.1 Reduction in microbes with spraying different disinfectants

The microbial population on the surfaces of clothing and kits in the disinfection channel is shown in Figure 1, before and after spraying. The initial population on the surfaces of clothing and kits was $1.45 \pm 0.63 \log_{10}$ CFU/cm² and $2.01 \pm 0.37 \log_{10}$ CFU/cm², respectively. The number of microbes on clothing surfaces decreased by $75.3\% \pm 4.3\%$, $61.5\% \pm 2.7\%$ and

$59.7\% \pm 2.7\%$ after exposure to SAEW, KAS and GAS. The number of microbial cells on kit surfaces decreased by $72.7\% \pm 3.8\%$, $58.7\% \pm 1.3\%$ and $59.6\% \pm 2.9\%$ after exposure to SAEW, KAS and GS. There was no significant difference ($p > 0.05$) in microbial reduction between KAS and GS on clothing and kit surfaces. There were significant differences ($p < 0.05$; however, in microbial reduction between SAEW and GS, as well as significant differences ($p < 0.05$) between SAEW and KAS on clothing and kit surfaces.



Note: SAEW: slightly acidic electrolyzed water; KAS: Kuei A bromide solution; GS: Glutaraldehyde solution.

Figure 1 Population of microbes on the surfaces of clothing and kits in disinfection channel before and after disinfection

3.2 Predictive models

Multiple linear regression analysis was applied to analyze the influence of treatment time and ACC on the inactivation of *S. enteritidis* in the disinfection channel on the surfaces of clothing, iron materials, and kits. The variables used in the experimental design are listed in Table 2.

Multiple regressions were performed to model the equation. The Y was measured in terms of log reduction. The general model equation was:

$$Y_i = 0.216x_1 - 0.523x_2 + 0.666x_3 + 0.006x_4 - 0.349 \quad (2)$$

where, the Y_i = \log_{10} reduction of *S. enteritidis*. The variables x_1 and x_2 were dummy variables determined according to the kinds of materials that were treated. In the model, $x_1 = x_2 = 1$ when the material is a kit, $x_1 = 1$, $x_2 = 0$ when the material is an iron material, and $x_1 = 0$, $x_2 = 1$ when the material is clothing. In addition, x_3 is the treatment time and x_4 is the ACC. The analysis of variance (ANOVA) of the quadratic model was performed using the Origin software. The R^2 value was 0.939 and the adj- R^2 value was 0.936 respectively,

indicating that the derived models fit the experimental data well. The statistical significance of the model was determined using the Fisher *F*-test. The analysis of variance for log₁₀ reductions showed that the model equation has a significant effect (*p*<0.001) on the model prediction, and the regression coefficients *x*₁, *x*₂, *x*₃ and *x*₄ were significant with small *p* values (*p*<0.001).

Table 2 Observed reduction values of *S. enteritidis* on the surface of kit, iron and clothes

Time /min	ACC /mg·L ⁻¹	Kit Observed value /log ₁₀ CFU·cm ⁻²	Iron Observed value /log ₁₀ CFU·cm ⁻²	Clothes Observed value /log ₁₀ CFU·cm ⁻²
0.5	63	0.26±0.01	0.48±0.06	0.04±0.01
0.5	108	0.59±0.03	0.69±0.08	0.10±0.02
0.5	140	0.75±0.04	0.93±0.02	0.39±0.01
0.5	200	1.08±0.01	1.30±0.01	0.73±0.15
0.5	220	1.20±0.11	1.46±0.06	1.04±0.08
1	63	0.56±0.01	0.86±0.07	0.18±0.01
1	108	0.87±0.06	1.39±0.07	0.48±0.03
1	140	0.96±0.04	1.41±0.04	0.60±0.01
1	200	1.15±0.02	1.63±0.07	1.01±0.03
1	220	1.32±0.07	1.84±0.04	1.32±0.03
1.5	63	0.80±0.01	1.13±0.12	0.39±0.01
1.5	108	0.92±0.13	1.34±0.15	0.70±0.05
1.5	140	1.29±0.04	1.59±0.10	1.19±0.10
1.5	200	1.49±0.04	2.31±0.02	1.57±0.06
1.5	220	1.70±0.05	2.61±0.04	1.75±0.08
2	63	1.06±0.03	1.70±0.06	0.64±0.07
2	108	1.24±0.10	2.01±0.01	0.87±0.10
2	140	1.53±0.01	2.21±0.02	1.32±0.10
2	200	1.90±0.03	2.61±0.10	1.84±0.04
2	220	2.01±0.04	2.61±0.06	2.02±0.02
2.5	63	1.46±0.09	2.61±0.04	0.85±0.02
2.5	108	1.59±0.03	2.61±0.19	1.37±0.01
2.5	140	1.74±0.06	2.61±0.02	1.73±0.12
2.5	200	2.24±0.09	2.61±0.04	2.23±0.07
2.5	220	2.36±0.04	2.61±0.01	2.36±0.03

Table 2 shows the observed values for clothing, iron materials, and kits treated with SAEW for different times at different ACCs. In Figures 2 and 3, the effects of ACC and treatment time on the inactivation of *S. enteritidis* on kits, iron materials, and clothing are given, respectively. Figure 2 shows the effects of treatment time on the inactivation of *S. enteritidis* on kits, iron materials and clothing. The reduction of *S. enteritidis* increased as time rose. The reduction in *S. enteritidis* reached 1.744, 2.613, and 1.734 values for log₁₀ reduction under different conditions of kits, iron

materials, and clothing (initial population values were 3.292 log₁₀ CFU/cm², 2.613 log₁₀ CFU/cm² and 3.103 log₁₀ CFU/cm² for controls), respectively. These values were measured at 2.5 min while keeping the ACC at 140 mg/L.

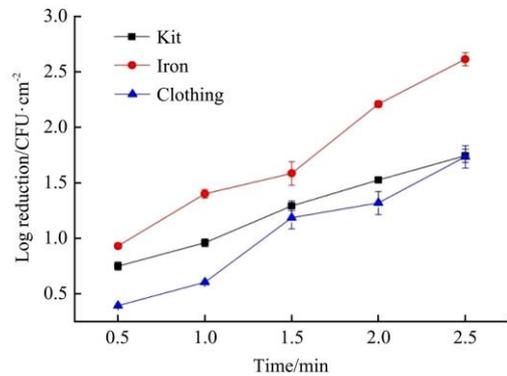


Figure 2 Effects of treatment time on the inactivation of *S. enteritidis* at ACC of 140 mg/L

The effect of ACC on the inactivation of *S. enteritidis* on kits, iron materials, and clothing is shown in Figure 3. The reduction of *S. enteritidis* enhanced with increasing ACC. Under the condition where ACC was 220 mg/L at a constant time of 1 min, the reductions were 1.316 log₁₀ CFU/cm², 1.837 log₁₀ CFU/cm², and 1.320 log₁₀ CFU/cm².

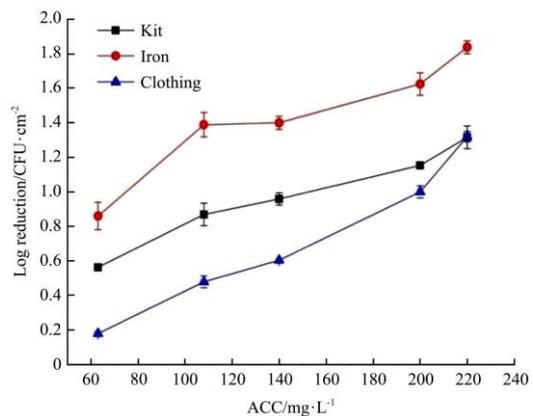


Figure 3 Effects of ACC on the inactivation of *S. enteritidis* on kit, iron and clothing at treatment time of 1 min

4 Discussion

Figure 1 demonstrates that SAEW is an effective sanitizer and an effective approach to reduce the volume of pathogens in the disinfection channel. At an ACC of 220 mg/L, SAEW had a higher inactivation efficiency than KAS (5:1000 v/v) and GS (5:1000 v/v). Moreover, during the experimental period, the experimenters were made to cough by the KAS and GS sprayed in the

disinfection channel, where breeders and other personal must remain for more than 0.5 min to ensure sterility. Due to its neutral pH, SAEW does not cause coughing as aggressively as KAS and GS, because of the less Cl_2 off-gassing^[16]. Therefore, SAEW is a particularly attractive alternative to KAS and GS for practical use in the disinfection channel.

Figure 2 shows the reduction of *S. enteritidis* increases as time rises. This result indicates that increasing the contact time during treatment may enhance the effectiveness of SAEW. The workers' stay time in the disinfection channel; however, should not exceed 1 min under two automatic sprayers (droplets: 80-90 μm), to avoid soaking their clothing. Therefore, it is vital to maintain a short disinfection time for the people who enter the disinfection channel. No data reports have been found that, regarding the amount of time, people should stay in the disinfection channel before farm entry. Thus, future studies should be conducted to confirm the appropriate time for people to stay in the disinfection channel.

Figure 3 shows ACC has a significant effect ($p < 0.001$) on bacterial reduction on kits, iron materials, and clothing surfaces. Similar work was done by Park et al.^[22] Several authors have demonstrated that bacterial reduction increases with increasing ACC^[23,24]. Moreover, even at equivalent ACCs, SAEW kills microorganisms more quickly than other chemical products, such as sodium hypochlorite (NaClO)^[16,19]. This may be due to the relative degree to which each chlorine compound is dependent on pH and temperature^[17]. The chlorine species present in SAEW at a pH of 5.0 to 6.5 is hypochlorous acid (HOCl), which is 80 times more effective as a sanitizer than an equivalent concentration of the hypochlorite ion (ClO^-) in inactivating *E. coli*^[25]. Consequently, ACC is an important factor accounting for bactericidal potency, and may be the primary factor determining the bactericidal activity of SAEW, rather than treatment time. Quan et al.^[24] have reported similar results.

The maximum 2.613 \log_{10} reduction of bacteria in iron materials (initial populations of 2.613 \log_{10} CFU/cm² for control) was obtained with ACC 200 mg/L at a

treatment time of 2 min. However, only 2.362 \log_{10} and 2.359 \log_{10} reductions were observed for kits and clothing surfaces (initial populations of 3.292 \log_{10} CFU/16 cm² and 3.103 \log_{10} CFU/16 cm²) after treatment with the same SAEW at ACC of 220 mg/L at a treatment time of 2.5 min (Table 1). In addition, the analysis of virtual variance x_1 , which was the common regression coefficient for kits and iron materials, was significant ($p < 0.001$), and the virtual variance x_2 , the common regression coefficient for kits and clothing, was also greatly ($p < 0.001$). The results shown in Figures 2 and 3 show how the inactivation efficiency of *S. enteritidis* when sprayed by SAEW treatment on iron materials, kits and clothing surfaces were different (iron materials > kits > clothing). Thus, the materials are highly significant factors when designing optimal disinfection using SAEW. Several studies have shown the same results. Liu and Su^[26] found that *L. monocytogenes* immersed in EO water (50 mg/L chlorine) for 5 min was reduced in number by 3.73 \log_{10} CFU/25 cm² on stainless steel, 4.24 \log_{10} CFU/25 cm² on ceramic tile, and only 1.52 \log_{10} CFU/25 cm² on floor tile. Arevalos-Sánchez et al.^[27] reported that material and temperature, as well as material and time of exposure, were two highly significant interaction effects in Neutral electrolyzed water (NEW) used for the reduction of *L. monocytogenes* biofilm populations. Hao et al.^[21] also noted that SAEW considerably reduced the number of microbes found on the railings and floors, with the percentage reduction points of 85% and 81%. They found spraying SAEW on the walls resulted in only a percent reduction of 36%.

5 Conclusions

This study demonstrates the effectiveness of using near-neutral electrolyzed water as a microbial decontamination agent on surfaces to reduce bacterial populations. This was shown on kits, iron materials and clothing, and SAEW was compared to KAS and GS. SAEW is significantly effective ($p < 0.05$). It not only reduced bacteria in the disinfection channel, but also prevented potential health hazards to workers due to the lack of Cl_2 off-gassing associated with SAEW compared to KAS and GS. Moreover, the established model had a

good statistical performance, showing an effective function on the treatment time and ACC for predicting reductions in a population of *S. enteritidis* on kits, iron materials and clothing in the disinfection channel.

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